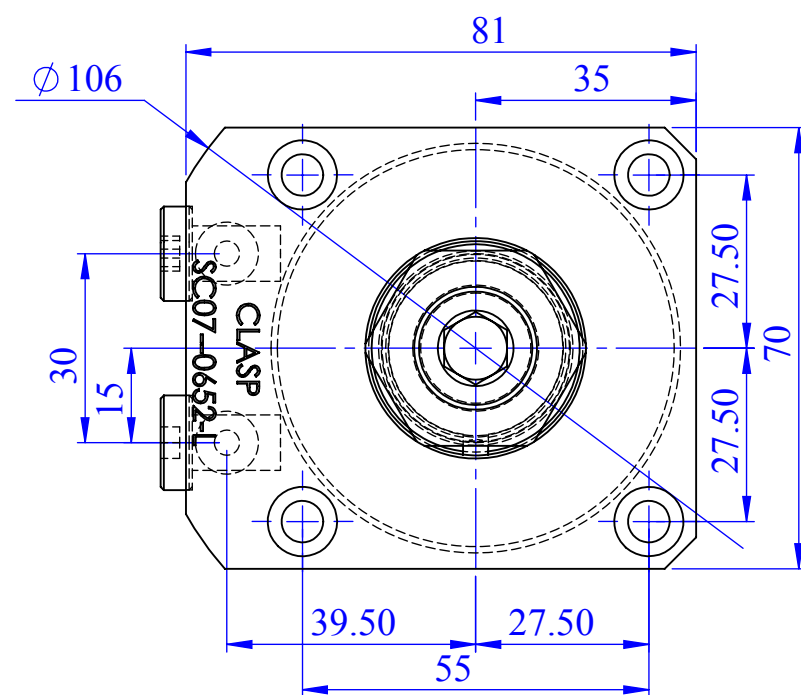
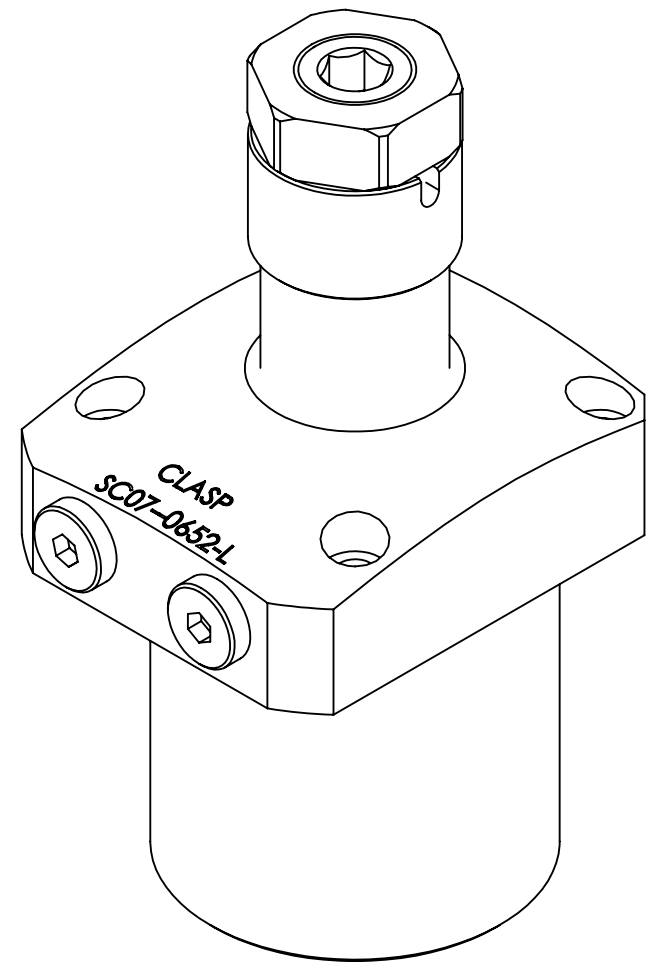
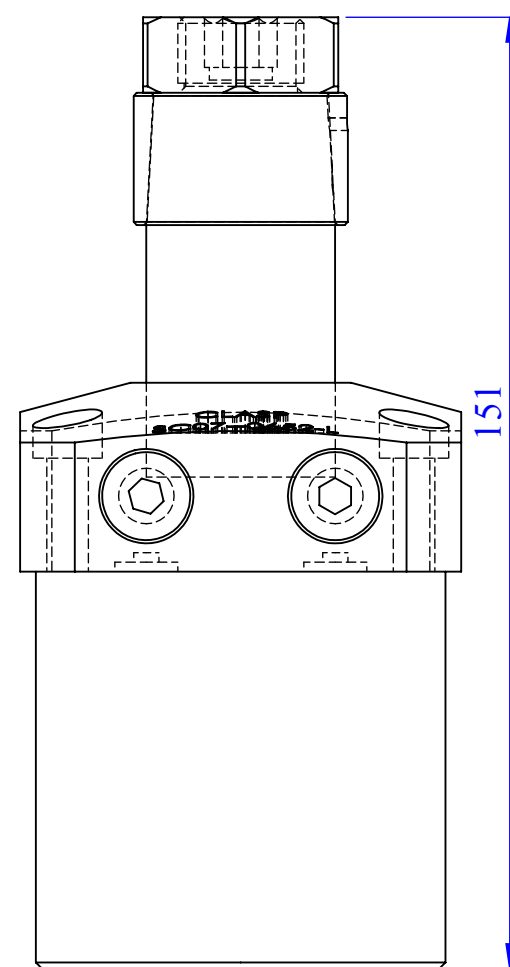
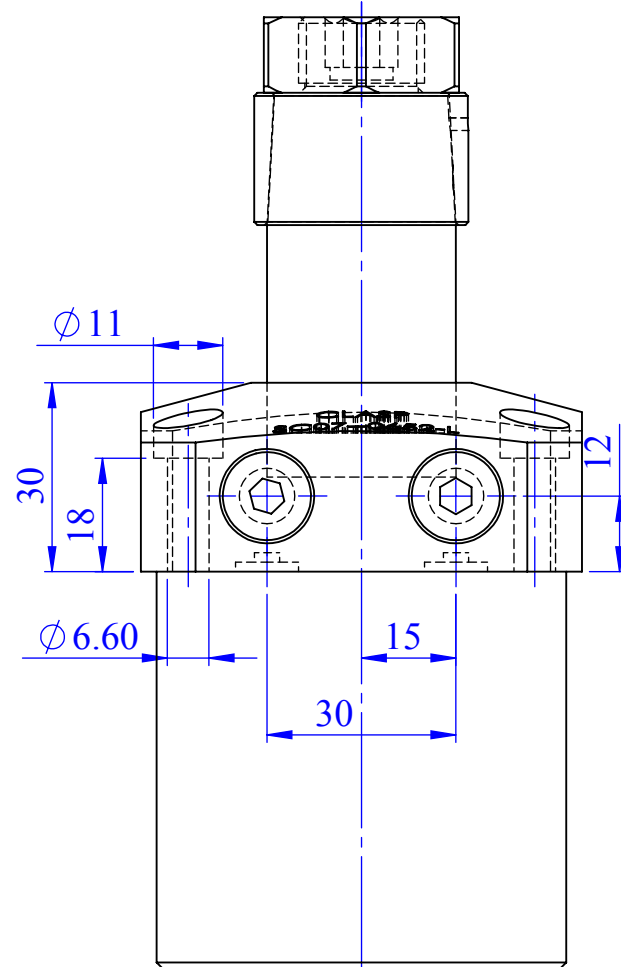
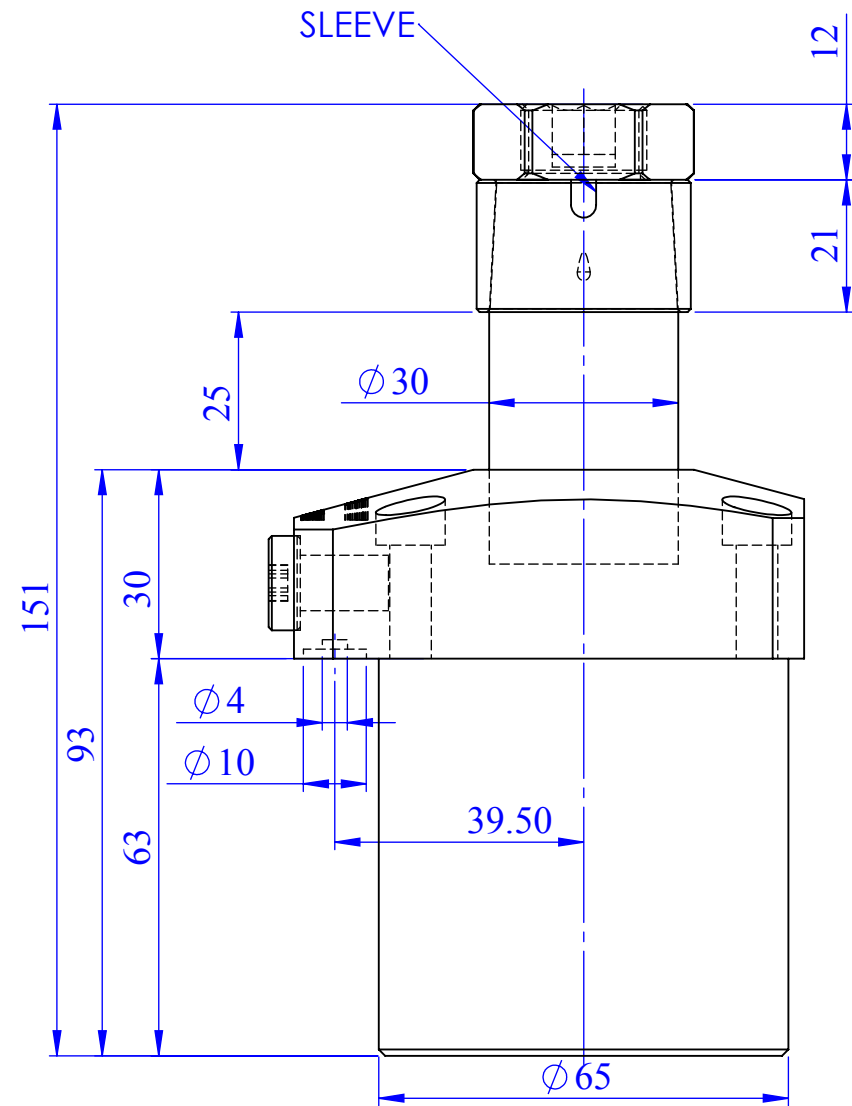


DEBURR



SC07-0652-L  
Bore dia - 50mm  
Piston dia - 30mm  
Swing stroke 90° -13mm  
stright stroke - 10mm  
Full stroke - 23mm

Surface Finish	▽▽▽	▽▽	▽	▽	▽	▽	ZONE	SCALE 1:1	PROJECTION
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8		MATERILAS	
Ra Symbol	N1	N3	N2	N4	N5	N6		GROUP No:-	WEIGHT
								SWING	Wt.Kgs
								Qty.	Casting/forging/ welding drg.no
								01	
Drawn	Prabhakar	DESCRIPTION							
Checked	Prabhakar	DESCRIPTION							
Approved	19/09/21	SWING CYLINDER							
Date	19/09/21	SC07-0652-L							
Clamping elements type		CLASP BANGALORE-72							
General Tolerance where not specified								SHEET: 1 of 1	Sheet No:
Liner - length or Diameter					Angular-length of shoter side of the angle				1/1
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°